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Manufacturing

IDEAL owns and operates seven factories worldwide (over 1 million square feet of manufacturing space)

Bangladesh:

- Dhaka, Bangladesh

China:

- Dongguan, Guangdong
- Zhaoqing, Guangdong
- Jiangyin, Jiangsu

India:

- Mepz, Chennai

Turkey:

- Istanbul, Turkey

USA:

- Oxford, North Carolina

Established in 1936, IDEAL Fastener Corporation is the second largest zipper manufacturer in the world. IDEAL operates factories and sales offices in over 18 countries, in North and Central America, the Middle East, Europe and Asia. IDEAL offers zippers for any application including apparel, automotive, furniture, luggage, and military. With unrivaled expertise in styling, technology, and manufacturing, IDEAL provides its customers with the best products on the market. At IDEAL we are committed to excellence and doing everything in our power to ensure your success.

Sales Offices

Bangladesh, China, Hong Kong, India, Indonesia, Italy, Korea, Mexico, Netherlands, Pakistan, Singapore, Sri Lanka, Taiwan, Turkey, USA and Vietnam.

Customer Base

Our client list includes every known apparel brand and retailer in the United States & Europe including Adidas, AEO, A&F, Athleta, Bogner, Calvin Klein, COACH, Columbia Sportswear, D&G, Lands' End, Lululemon, Michael Kors, Ralph Lauren, Timberland, Tommy Hilfiger, Under Armour and many more.

[Click Me](#)





ZIPPERS THAT TREAD LIGHTLY ON THE PLANET

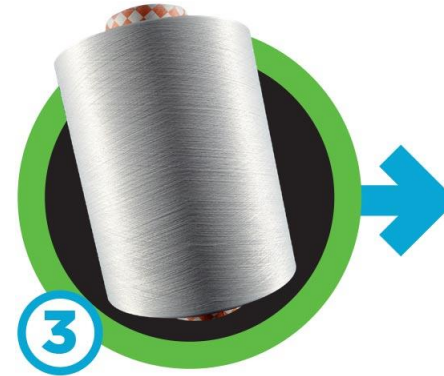
IDEAL Earth™ zippers are made using recycled polyester, utilizing special processes that convert recycled water bottles into zippers. Here's how it's done...



**recycled
bottles**
are collected
and flaked



bottle flake is
formed into
**polyester
chips**



polyester chips are
extruded into
**recycled polyester
yarn or
monofilament**



recycled polyester is used
to create environmentally
responsible
zippers

The IDEAL Impact

	 100,000 Jacket Zippers	 1 Million Bottom Zippers	 100,000 Handbag Zippers
 Keeps PET Bottles out of Landfills	45,440	140,000	30,294
 Saves Liters of Water	3,868	11,768	2,578
 Saves KWh of Energy	13,000	36,000	8,570
 Reduces Kgs of CO2	1,175	3,574	714
Saves Gallons of Gasoline	375	1000	244



**IDEAL
EARTH™**

- IDEAL Earth™ Zippers are Made Using Recycled Polyester, Utilizing Special Processes That Convert Recycled Water Bottles into Zippers
- Available in Coil, Delrin, Invisible and Metal
- Available in Over 600 colors
- Available in All Sizes



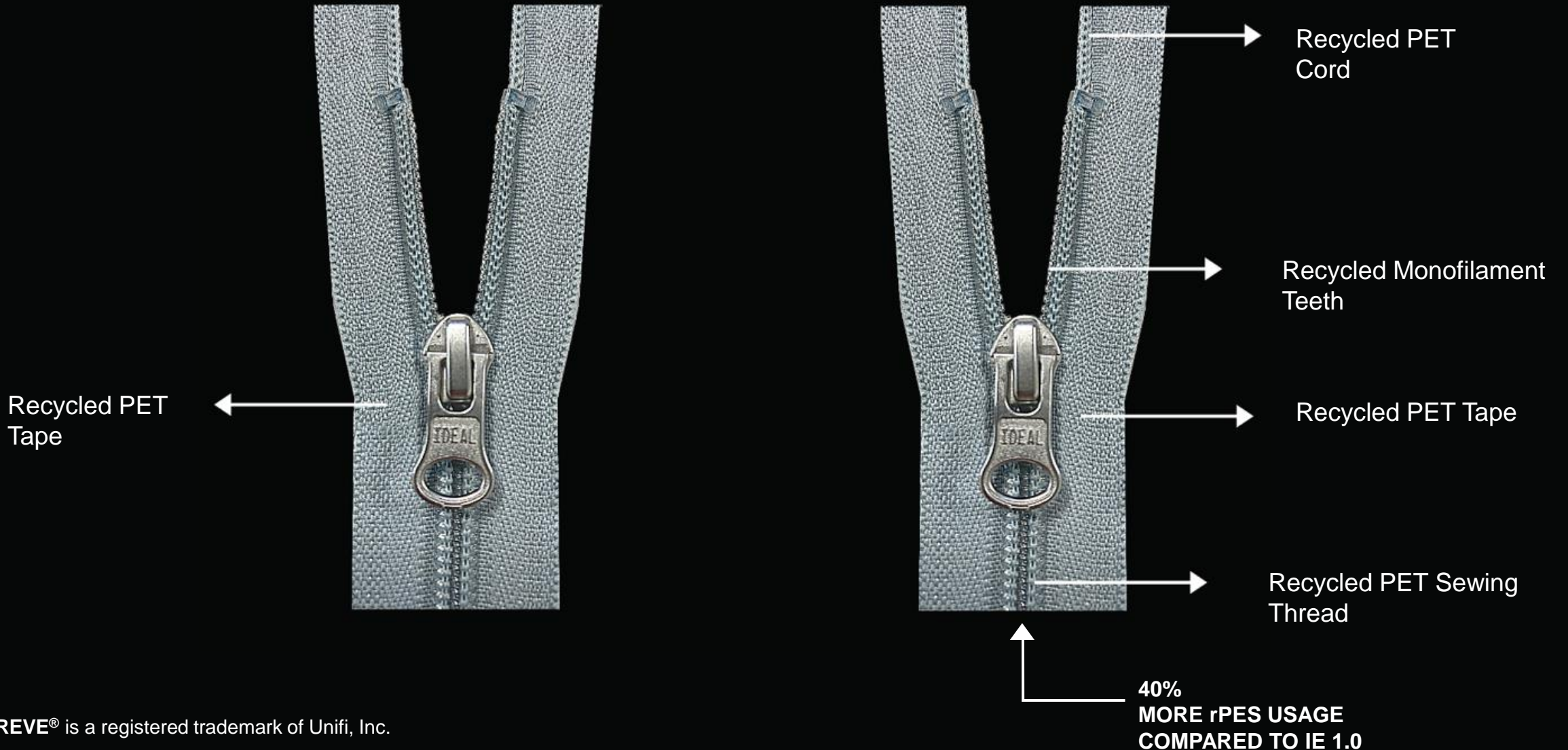
IDEAL EARTH™ 1.0

- Available in Coil, Delrin, Invisible and Metal
- Available in Over 600 colors
- Available in All Sizes
- With only REPREVE® tape



IDEAL EARTH COIL 1.0

IDEAL EARTH COIL 2.0



REPREVE® is a registered trademark of Unifi, Inc.

idealfastener.com/sustainable



IDEAL EARTH™ 3.0 COIL ZIPPER

- rPES Tape +
- rPES Teeth +
- rPA Slider / Puller
- All Recycled Material with T/C



IDEAL EARTH DELRIN 1.0



IDEAL EARTH DELRIN 2.0



50% CO₂ footprint reduction
compared to IDEAL Earth™ Delrin
1.0

* Manufacturing process is
unchanged, so no product
requalification or performance
sacrifice

HOSTAFORM® is a registered trademark of Celanese

REPREVE® is a registered trademark of Unifi, Inc.

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IDEAL EARTH™ ECO-DENIM ZIPPERS

IDEAL Earth™ Eco-Denim Zippers are made using REPREVE® polyester, utilizing special processes that convert recycled water bottles into yarn for our zipper tapes. These zippers are also available with an Eco-finish.

1 Million Bottom Zippers with REPREVE®



140,000 PET
bottles kept out
of landfills



11,769 liters of
water saved



36,000 KWh of
energy saved



3,574 Kgs of CO2
reduced



1000 gallons of
gasoline saved

1 Million Bottom Zippers with Eco-Finish

**AVAILABLE FINISHES: IEP16 (ANTIQUE NICKEL), IEP45 (BRIGHT NICKEL)
IEP50 (ANTIQUE BRASS), IEP51 (BRASS)**



Elimination of
cyanide, sulfuric
acids & strong
caustics



6,000 litres of
water saved

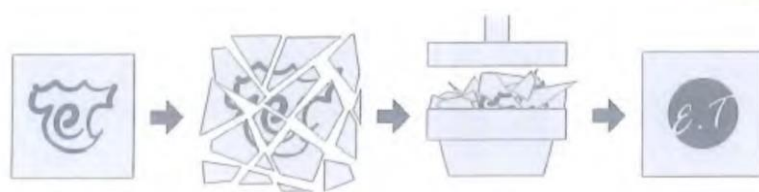


1,800 kWh of
energy saved in
total

IDEAL EARTH™ ZIPPER+HEAT SEALED RECYCLED REFLECTIVE

Recycled Heat Transfer – Silver Reflective Kiss-Cut Only

- Solution application: ST/WP WATER REPELLENT / SS1 LOW TEMP. ELASTIC
- Heat press: 230°F ↑ (depends on fabrics)
- Stay away from fabric color change, press mark, and color migration
- Recommended fabrics: heat sensitive fabrics such as polypropylene and polyester, etc.
- Black background color only
- Made from silver reflective waste materials
- Partnered with E. Textint





**IDEAL EARTH™
ZIPPER+HEAT
SEALED RECYCLED
REFLECTIVE**

- Partnered with E. Textint
- Available in #5 Coil; Additional Sizes Coming Soon
- Available Only in Silver Reflective and Black Background
- IDEAL Earth™ Zippers can be DTM



IDEAL has been a member of the Higg Index Program since 2018.

The FEM score verifies IDEAL has significantly reduced waste, water usage and is saving energy

YEAR	GUANGDONG FACTORY	DONGGUAN FACTORY
2019	48%	20.4%
2020	55%	34.6%
2021	58.7%	44.5%
2022	69.7%	63.1%

IDEAL obtains the GRS Scope Certificate to prove the sustainable zipper content is using over 20% of recycled materials and meets the environmental practices



The Higg FEM assesses:

- Environmental Management Systems
- Energy Use
- Water Use
- Wastewater
- Emissions to Air
- Waste Management
- Chemical Management



intertek

Total Quality Assured
Intertek Testing Services NA, Inc.
900 Chesham Street
Lowell, MA, USA 01851

SCOPE
CERTIFICATE

Intertek declares that

IDEAL Fastener (Dong Guan)
Limited

License Number: LD1442-G4

Dabandi Industrial District, Daning Community, Humen Town, Dongguan
City, Guangdong Province, China

has been inspected and assessed according to the:

GLOBAL RECYCLED STANDARD 4.0
(GRS 4.0)

and that products of the categories as mentioned below
(and further specified in the annex) conform with this
standard:

Product categories: Functional accessories

Processing steps / activities carried out under responsibility of the above-
mentioned company (by the operations as detailed in the annex) for the
certified products:
Manufacturing, Warehousing, Weaving, Dyeing, Finishing, Trading

Scope Certificate Number:
LD1442-G4-2020-00185200

Initial Certification Date:
24 November 2020

Certificate Issue Date and Place:
24 November 2020
Lowell, MA, USA

Certificate Expiry Date:
23 November 2021

intertek

Global Recycled
Standard

Calin Moldovean
President, Business Assurance
Intertek Testing Services NA, Inc.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them. Intertek can withdraw this certificate before it expires if the declared compliance is no longer guaranteed.
In the absence of this certificate, Intertek assumes no liability to any party other than to the Client, and their sole is to be in accordance with the agreed upon Certification Agreement. This certificate's validity is subject to the organization maintaining that status in accordance with Intertek's requirements for product certification. Intertek may be contacted at certification@intertek.com or by contacting the local Intertek representative. The certificate remains the property of Intertek, to which it must be returned upon request.
Intertek is ISO 17025

SCOPE CERTIFICATE LD1442-G4-2020-00185200 License number: LD1442-G4, Page 1 of 4

intertek

Total Quality Assured
Intertek Testing Services NA, Inc.
900 Chesham Street
Lowell, MA, USA 01851

SCOPE
CERTIFICATE

Intertek declares that

IDEAL FASTENER ASIA LTD.

License Number: ID0450-G4

10/F, IDEAL PLAZA, 46-48 PAK TIN PAR ST., TSUEN WAN, NT, HK

has been inspected and assessed according to the:

GLOBAL RECYCLED STANDARD 4.0
(GRS 4.0)

and that products of the categories as mentioned below
(and further specified in the annex) conform with this
standard:

Product categories: Functional Accessories

Processing steps / activities carried out under responsibility of the above-
mentioned company (by the operations as detailed in the annex) for the
certified products:
Dyeing, Manufacturing, Warehousing, Weaving, Finishing, Trading

Scope Certificate Number:
ID0450-G4-2020-00195700

Initial Certification Date:
07 December 2020

Certificate Issue Date and Place:
07 December 2020
Lowell, MA, USA

Certificate Expiry Date:
06 December 2021

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Global Recycled
Standard

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President, Business Assurance
Intertek Testing Services NA, Inc.

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Intertek is ISO 17025

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Total Quality Assured
Intertek Testing Services NA, Inc.
900 Chesham Street
Lowell, MA, USA 01851

SCOPE
CERTIFICATE

Intertek declares that

IDEAL Fastener (GuangDong)
Industries Ltd.

License Number: ID0928-G4

No.2, Industrial Street of Zhaoqing High-tech Zone, Zhaoqing City, Guangdong
Province, China

has been inspected and assessed according to the:

GLOBAL RECYCLED STANDARD 4.0
(GRS 4.0)

and that products of the categories as mentioned below (and
further specified in the annex) conform with this standard:

Product categories: Functional Accessories

Processing steps / activities carried out under responsibility of the above-
mentioned company (by the operations as detailed in the annex) for the
certified products:
Dyeing, Manufacturing, Warehousing, Weaving, Trading

Scope Certificate Number:
ID0928-G4-2020-00185300

Initial Certification Date:
24 November 2020

Certificate Issue Date and Place:
24 November 2020
Lowell, MA, USA

Certificate Expiry Date:
23 November 2021

intertek

Global Recycled
Standard

Calin Moldovean
President, Business Assurance
Intertek Testing Services NA, Inc.

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Intertek is ISO 17025

SCOPE CERTIFICATE ID0928-G4-2020-00185300 License number: ID0928-G4, Page 1 of 4

CU Inspections & Certifications India Pvt. Ltd.
22nd Floor, Arianth Aura, TTC Industrial Area, Turbhe MIDC, Opposite Turbhe Station, 400705, Navi Mumbai,
Maharashtra, India
+91 22 61294200
www.greensolutionsindia.com

SCOPE
CERTIFICATE

Scope Certificate Number: CU10802-41GRS-2020-00079311

Control Union Certifications Business Unit

Ideal Fastener India Pvt Ltd

License Number: 1980343

C4 & C5, Phase II, 3rd Main Road, MUFZ, Tambaram
600045 Chennai, Tamil Nadu
India

has been inspected and assessed in accordance with the
Global Recycled Standard (GRS)
- Version 4.0 -

and that products of the categories as mentioned below (and further specified in the annex) conform with this standard

Product categories: Dyed fabrics, Functional accessories

Processing steps / activities carried out under responsibility of the above-mentioned company (by the operations as detailed in the annex) for certified products
Dyeing, Exporting, Manufacturing, Storing, Trading, Weaving

This certificate is valid from
2020-11-24
This certificate is valid until
2022-11-23

Phone and date of issue
2020-11-24, Navi Mumbai

Name of authorized person
On behalf of the Managing Director
Yash Bari | Controller

Stamp of the issuing body
Stamp of the accredited body
GRS
CERTIFIED
Global Recycled
Standard
IOAS
INDIA
CU Inspections & Certifications India Pvt. Ltd.
REGD: 22nd Floor, Arianth Aura, TTC Industrial Area, Turbhe MIDC, Opposite Turbhe
T - +91 22 61294200 - F - controlunionindia.com

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.
Accredited for International Organic Accreditation Service (IOAS) Contract No 82

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